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SERVICE BULLETIN MAINTENANCE OF WAY EQUIPMENT

DATE : 6-22-2001					BULLETIN NO: 01-00	
TITLE: HYDF	RAULIC C	YLINDE	ROD WIPER	AND SEA	L IMPROVEMENTS	
RATING:		ALER1 (Potent	ial Problem)		INFORMATION (Action Is Optional)	
		DIREC (Action	TIVE Is Required)	X	PRODUCT IMPROVEMENT (Enhance Product)	
PRODUCT SE	ERIES / M	ODEL:	•		00, SCG-23, SCG-BCRTC, Clip Applicator & 6800	
SERIAL NO:	6700S squeeze cylinder and other cylinders that use 155330-1 rod wiper and 155331-1 rod seal. See included list on Page 2.					
SUMMARY:	Rod seal and rod wiper have experienced leakage problems and changes over the years. A new design of the wiper and seal have been tested extensively and implemented in the Ludington, MI facility.					
OPERATIONA	AL IMPAC	T : To i	mprove hydraul	ic cylinder	r reliability.	

ACTION: Order seals and wipers as needed.

Rod seal (part no. 155331-1) comes in a kit that consists of a seal, spacer and

installation drawing to ensure proper orientation of parts.

Rod wiper (part no. 155330-1) must be ordered separately and is not part of the

rod seal kit.

Cylinders must be removed from machine, cleaned, and dismantled to replace

parts.

CONTACT: If you have any questions or if we can be of any service, please contact

Bill Perry or Doug Budreau at the Ludington, MI facility, (231) 843-3431.

Additional Information

The following is a list of hydraulic cylinders that use 155330-1 rod wiper and 155331-1 rod seal:

153205-1 Hyd Cylinder (2600 Workhead)	350081-1 Hyd Cylinder
340185-1 Hyd Cylinder (5500 Workhead Lift)	350081-2 Hyd Cylinder
340187-1 Hyd Cylinder (5500 Angle)	350081-3 Hyd Cylinder (SCG-23)
340187-2 Hyd Cylinder (5500 Angle)	350081-4 Hyd Cylinder (SCG-BCRTC)
340308-1 Hyd Cylinder (6700 Workhead)	350081-5 Hyd Cylinder
340310-1 Hyd Cylinder (6700 Workhead)	350098-1 Hyd Cylinder (6000 Workhead Lift)
340312-1 Hyd Cylinder (6700 Workhead)	350116-1 Hyd Cylinder (6000 Workhead Tilt)
340346-1 Hyd Cylinder (6700 Workhead)	350116-2 Hyd Cylinder (6000 Workhead Tilt)
340355-1 Hyd Cylinder (6700 Workhead)	350391-1 Hyd Cylinder (6700)
340356-1 Hyd Cylinder (6700 Workhead)	431121-1 Hyd Cylinder (6800 Shuttle)
340357-1 Hyd Cylinder (SCG-23)	431124-1 Hyd Cylinder (6800 Lift)
340358-1 Hyd Cylinder (SCG-23)	431349-1 Hyd Cylinder (6700 Workhead Lift)
340359-1 Hyd Cylinder (SCG-23)	440609-1 Hyd Cylinder (6500)
340360-1 Hyd Cylinder (6700 Workhead)	440719-1 Hyd Cylinder (3200 Lift)
340384-1 Hyd Cylinder (6711S)	440884-1 Hyd Cylinder (3100 Lift)
350055-1 Hyd Cylinder (6000 Workhead)	441096-1 Hyd Cylinder (RMS-3)
350055-2 Hyd Cylinder (6000 Workhead)	441181-1 Hyd Cylinder (China Magnum)
350057-1 Hyd Cylinder (6000 Workhead Lift)	450157-1 Hyd Cylinder (Workhead Lift)
350080-1 Hyd Cylinder (Workhead Lift)	E563C-033 Hyd Cylinder (Clip Applicator)

The following is a list of service kits that use 155330-1 rod wiper and 155331-1 rod seal:

152770-1 Packing Kit	240418-1 Service Kit (4-1/2" bore cylinders)
153210-1 Seal Kit (2" bore cylinders)	240447-1 Service Kit (2" bore cylinders)
240268-1 Service Kit (2" bore cylinders)	240461-1 Service Kit (2-1/2" bore cylinders)
240312-1 Service Kit (3" bore cylinders)	

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415 North Main Street Fairmont, MN 56031-1837 Tel: (507) 235-3361

Tel: (507) 235-3361 Fax: (507) 235-7370 2401 Edmund Road, Box 20 Cayce-West Columbia, SC 29171-0020

Tel: (803) 822-9160 Fax: (803) 822-7471 200 South Jackson Road Ludington, MI 49431

Tel: (231) 843-3431 Fax: (231) 843-4830