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SERVICE BULLETIN

MAINTENANCE OF WAY EQUIPMENT						
DATE:	11-17-20	03	BULLETIN NO:	03-024		
TITLE:	FOLDING LIGHT REFERENCE TONGUE HANDLES					
RATING:		DIRECTIVE (Action Is Required)		ALERT (Potential Problem)		
		INFORMATION (Action Is Optional)	x	PRODUCT IMPROVEMI (Enhance Product)	ENT	
PRODUCT SI	ERIES / M	ODEL: 6700S Tamper	S			
SERIAL NO:	All Models with Folding Light Reference Tongues					
SUMMARY:	Handles are now available that attach to the tongues to assist the operator in the proper hand location when loading the tongues. The handles have been installed on machines with the folding tongue option shipped later than August 2003.					
OPERATION	AL IMPAC	T: The installation of th	e handle	s will enhance machine sa	ıfety.	
ACTION:	Order six handles #2007874 and install in the proper location on the three light reference tongues per the drawing and instructions.					
CONTACT:	If you have any questions or if we can be of any service, please contact Bill Perry or Mark Krusniak at the Ludington, MI. facility, (231) 843-3431.					

SAFETY INFORMATION



■ FOLLOW APPLICABLE RAILROAD LOCKOUT - TAGOUT PROCEDURE TO REMOVE ALL ENERGY SOURCES FROM MACHINE. FAILURE TO COMPLY COULD RESULT IN SEVERE BODILY INJURY.

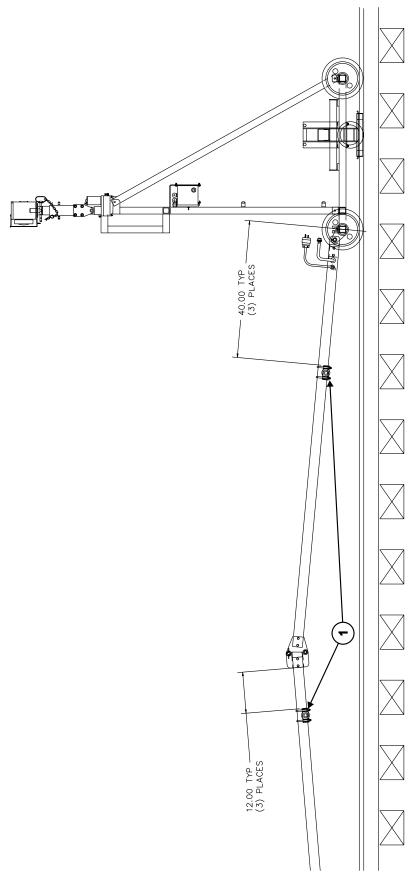
HANDLE INSTALLATION - See Figure 1 and Figure 2

- 1. Place the folding light reference tongue in the work position as shown in Figure 1.
- 2. Remove the hex nuts, u-bolts and clamp brackets from the handles (1). Install the handles (1) to the Folding Light Reference Tongues per the dimensions shown and secure with the clamp brackets, u-bolts and hex nuts.
- 3. When the folding light reference tongue is placed in the travel position the handles will be positioned as shown in Figure 2.

PARTS LIST - See Figure 1 or Figure 2 for Item Numbers

ITEM	PART NO	DESCRIPTION	QTY
1	2007874	Handle Assembly	6

FIGURE 1 FOLDING LIGHT REFERENCE TONGUE IN WORK POSITION



INSTALL WITH "U" BOLT TO FRONT OF MACHINE 40.00 APPROX. APPROX. 12.00

FIGURE 2
FOLDING LIGHT REFERENCE TONGUE IN TRAVEL POSITION

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