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SERVICE BULLETIN

MAINTENANCE OF WAY EQUIPMENT

DATE: 11-2012

BULLETIN NO: 12-018

TITLE: Directive to Remove Vehicle from Service

RATING:

<input checked="" type="checkbox"/>	DIRECTIVE (Action Is Required)	<input type="checkbox"/>	ALERT (Potential Problem)
<input type="checkbox"/>	INFORMATION (Action Is Optional)	<input type="checkbox"/>	PRODUCT IMPROVEMENT (Enhance Product)

PRODUCT SERIES / MODEL: HR4000 Series B and HR4100 Series B
Rear HY-RAIL® Guide Wheel Units

SERIAL NO: 60100 and Above

SUMMARY: Harsco Rail has become aware of a possible weld issue on certain HR4000 Series B and HR4100 Series B Rear HY-RAIL® Guide Wheel Units. On affected equipment, the involved weld could break and might result in a significant equipment failure that may cause property damage or personal injury. Harsco Rail is requesting that you review the serial number on your HR4000 Series B or HR4100 Series B Rear HY-RAIL® Guide Wheel Unit. If the serial number on your HR4000 Series B or HR4100 Series B Rear HY-RAIL® Guide Wheel Unit is included in the group listed above, you should remove the vehicle from service immediately and transport it, in the manner indicated in the Safety Information below, to the nearest approved HY-RAIL® guide wheel equipment repair facility. A follow up Service Bulletin including repair instructions is being prepared and will be issued as soon as possible.

OPERATIONAL IMPACT: Affected equipment should not be used until repairs are complete.

ACTION: Verify the serial number on your HR4000 Series B or HR4100 Series B Rear HY-RAIL® Guide Wheel Unit. If the serial number is included in the group listed above, the vehicle should be removed from service immediately and transported in the manner indicated in the Safety Information below, to the nearest approved HY-RAIL® guide wheel equipment repair facility.

CONTACT: Service / Sales: (507) 235-7212 or (507) 235-7137 / (507) 235-7191

Safety Information

- **IF THE INVOLVED WELD BREAKS DURING ROAD TRAVEL THE HY-RAIL® GUIDE WHEEL UNIT COULD SEPARATE FROM THE VEHICLE AND POSSIBLY RESULT IN A SERIOUS ACCIDENT. IF A BREAK OCCURS DURING TRACK-TRAVEL, A DERAIL COULD RESULT. OWNERS SHOULD HAVE AFFECTED VEHICLES TRANSPORTED BY FLATBED OR ROLLBACK RECOVERY TRUCK. IF ROAD TRAVEL IS THE ONLY OPTION, THE HY-RAIL® GUIDE WHEEL UNIT SHOULD FIRST BE SECURED TO THE CHASSIS OF THE VEHICLE BY USE OF A SUITABLE LOAD RESTRAINING DEVICE SUCH AS A CHAIN, CABLE OR BINDING STRAP.**

- **FOLLOW APPLICABLE RAILROAD LOCKOUT - TAGOUT PROCEDURES TO DISABLE ENERGY SOURCES WHEN PERFORMING MAINTENANCE, MAKING ADJUSTMENTS OR REPAIRS TO THE VEHICLE OR EQUIPMENT.**

FAILURE TO HEED THESE WARNING COULD RESULT IN SEVERE BODILY INJURY.

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